ASSEMBLY AND FINISHING INSTRUCTIONS

All wood parts are machined to assure accurate and precise acceptance of each piece by another.

For a complete catalog of the X-ACTO® House of Miniatures® Collectors Series of furniture and accessories, write to:
X-ACTO® THE HOUSE OF MINIATURES Dept. KIT
45-35 Van Dam Street
Long Island City,
New York 11101
Please include $1.00 for postage and handling.

TOOLS AND MATERIALS
A. The following tools will be helpful in constructing this kit:
   1. Tweezer, X-ACTO No. 7336
   2. Two-inch Sander, X-ACTO No. 7042
   3. Large Clamp, X-ACTO No. 7004
   4. X-ACTO Professional Finishing Kit (or equivalent, see note)

B. The following materials will be needed to construct this kit:
   1. X-ACTO Tinted Glue (see note)
   2. Sandpaper - 220 and 280 grit
   3. Steel Wool - Grade 0000
   4. White Glue (or equivalent)
   5. Small Artist's Brush

NOTE: The X-ACTO tinted glue is matched to the finish used in the Professional Finishing Kit. This will produce the authentic finish of the period in which the original furniture was produced. When not using X-ACTO glue follow manufacturer's directions.

GLUING
A. Glue should be applied in small amounts to surface being joined. When gluing dado joints apply glue to dado only.
B. To ensure a tight fit, squeeze excess glue out of the joints. Hold glued parts together with clamps, rubber bands or weights on the parts.
C. Wipe off excess glue promptly.
D. Be sure a glued assembly has dried thoroughly before adding parts.

FINISHING
The X-ACTO Professional Finishing Kit enables you to finish your furniture by the same process used by the professional furniture maker. The end result is what is important — there are easier methods, but none that will give the quality results that this process will. If you use a finish other than X-ACTO's, refer to the manufacturer's directions.

INTRODUCTION
BEFORE STARTING
Identify and account for each part by placing it on the Layout Sheet (make sure the correct layout sheet is used when working on multi-kit Instruction Sheets). Should any parts be missing, send a post card to:
X-ACTO/The House of Miniatures
45-35 Van Dam Street
Long Island City, N.Y. 11101
Please print Name, Address, Part Number (Number from Layout Sheet) and Kit Name and Number on card when ordering.

SANDING
Before assembly, sand all the outer surfaces of individual parts with 220 grit sandpaper, or finer, sanded in the same direction as the wood grain until the surface is smooth. Take care not to round any edges or corners of the pieces. Finish sanding with 200 grit sandpaper.

PRE-ASSEMBLY
A. After sanding, check the proper location and fit of each part by assembling parts loosely, without gluing. Use the DETAIL VIEWS as a guide.
B. All parts for X-ACTO kits are made on precision milling machines. When adjustments are required, sand to fit.
A. Glue dividers (69) into dadoes of sides (67). Care should be taken so that they don’t extend into rabbets along back edge.

B. Glue back (68) into rabbets and square entire assembly.

C. Glue top (70) to assembly. Back should be flush and assembly center left to right.

A. Glue divider (71) into dado of sides (73). Care should be taken that it doesn’t extend into the rabbets along the back edge.

B. Glue back (72) into rabbets and square entire assembly.

C. Glue center top (74) onto assembly centered left to right and with the back flush.
A. Glue front skirt (77) flush with front of base (75).
B. Glue side skirts (76) flush with sides of base and ends of front skirt.

Step 3

Step 4

A. Glue the three sub-assemblies together centered from left to right and with the back flush.

* The portions of the side skirt which form the bracket feet are of different widths to compensate for the thickness of the front. The narrower of the two goes towards the front.
Detail Views
Kit 40009

Step 5

NOTE: If interior of drawers are not to be stained assemble with white glue and leave fronts off until after Final Finishing. Drill all hardware holes as indicated by + marks on Layout Sheet.

A. Glue sides (60) onto bottom (61) and to sides (60).
B. Glue back (59) onto bottom (61) and to sides (60).
C. If entire drawer is to be stained, glue front (62) in place, if not, finish first then glue in place.
D. Repeat for remaining two drawers.

Step 6

A. Glue sides (64) onto bottom (65) flush with front and ends.
B. Glue back (63) onto bottom (65) and to sides (64).
C. If entire drawer is to be stained, glue front (66) in place, if not, finish first then glue in place.
D. Repeat for the remaining drawer.

Step 7

NOTE: The four large handles and handle plates are to be installed on the two bottom drawers.
A. Apply Final Finish.
B. Install hardware as illustrated. A small amount of white glue on the back of the plates will keep them aligned.