**ASSEMBLY AND FINISHING INSTRUCTIONS**

The X-ACTO® House of Miniatures Collectors Series of furniture and accessories have all been carefully researched by specialists through major museum and library collections to assure the highest quality of authenticity in reproduction. Details are extraordinarily accurate to satisfy the most discriminating miniaturist.

All wood parts are machined to assure accurate and precise acceptance of each piece by another.

For a complete catalog of the X-ACTO® HOUSE OF MINIATURES furniture line and accessories, write to:

X-ACTO® THE HOUSE OF MINIATURES Dept. KIT
45-35 Van Dam Street
Long Island City,
New York 11101

Please include $2.00 for postage and handling.

**TOOLS AND MATERIALS**

A. The following tools will be helpful in constructing this kit:
   1. Knife, X-ACTO No. 1, with Blade No. 11
   2. Tweezer, X-ACTO No. 7336
   3. Two-inch Sander, X-ACTO No. 7042
   4. Large Clamp, X-ACTO No. 7004
   5. Small Clamp, X-ACTO No. 7003
   6. X-ACTO Professional Finishing Kit (or equivalent, see note)

B. The following materials will be needed to construct this kit:
   1. X-ACTO Tinted Glue (see note)
   2. Waxed paper
   3. Sandpaper - 220 and 400 grit
   4. Steel Wool - Grade 0000
   5. White glue (or equivalent)
   6. Small Artist's Brush

**NOTE:** The X-ACTO tinted glue is matched to the finish used in the Professional Finishing Kit. This will produce the authentic finish of the period in which the original furniture was produced. When not using X-ACTO glue follow manufacturer's directions.

**GLUING**

A. Glue should be applied in small amounts to surface being joined. When gluing dado joints apply glue to dado only.

B. To ensure a tight fit, squeeze excess glue out of the joints. Hold glued parts together with clamps, rubber bands or weights on the parts.

C. Wipe off excess glue promptly.

D. Be sure a glued assembly has dried thoroughly before adding parts.

**FINISHING**

The X-ACTO Professional Finishing Kit enables you to finish your furniture by the same process used by the professional furniture maker. The end result is what is important – there are easier methods, but none that will give the quality results that this process will. If you use a finish other than X-ACTO’s, refer to the manufacturer’s directions.
**Detail Views**

**KIT 40028**

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**Layout Sheet**
(for Steps 4 thru 7)

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**Step 4**

- Glue front brace (28) to notches in side braces (29).
- Glue front legs (30) to side braces (29).

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**Step 5**

- Glue leg assembly to chair bottom aligning side braces (29) with rear brace (31).

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**Step 6**

- Glue cushion (10) to base (9) with white glue.
- Place cushion (10) down on material (15). Fold material over and glue in place.
- Tuck each corner under.
- Fold front and rear of fabric and glue in place.
A. After Final Finishing of chair glue cushion to seat.

Alignment Patterns

PATTERN NO. 1

PATTERN NO. 2

PATTERN NO. 3
Step 1

A. Glue bottom braces 12 to seat bottom (11).
B. Turn assembly over and glue seat sides (14) to seat bottom keeping front, rear and bottom edges flush.

Step 2

A. Glue seat front (7) to seat bottom keeping bottom and side edges flush.
B. Center and glue seat back (13) to seat bottom keeping bottom edge flush.

NOTE: Notches formed at rear corners are to accommodate rear legs.

Step 3

A. Utilizing Alignment Pattern No. 1, glue top rail (8) to left rear leg (4) and right rear leg (3).
B. Utilizing Alignment Pattern No. 2, glue rear brace (31) to rear legs (3) and (4).
C. Trim top and bottom edges of splat flush.

NOTE: Use alignment guide (18) for proper angle of seat assembly. Use splat (5) to determine location of seat.
D. Glue splat (5) to top rail (8) and seat assembly.